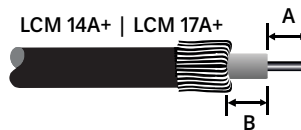


Mounting instructions for EMK 19 on LCM 14 A+ and LCM 17 A+

Step 1:

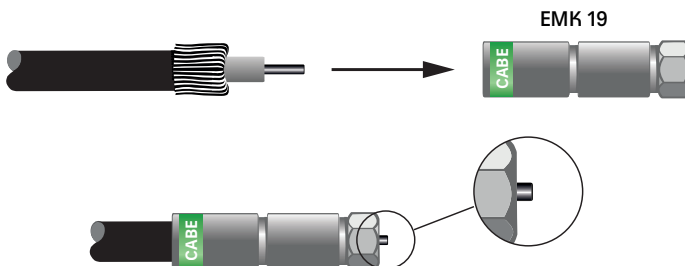
We recommend using a stripping tool and stripping dimensions $A = 6.5 \text{ mm}$ and $B = 6.5 \text{ mm}$ for professional installation. Do not cut or cut through the braiding and the aluminium shielding.

Fold the exposed shielding, upend back over the outer sheath. The aluminium shielding must be tight against the dielectric and must not be turned back.



Step 2:

To simplify the assembly, carefully heat the outer sheath of the cable end with a hot air blower. This makes it easier to slide the EMK 19 onto the cable. Push the cable firmly into the inner crimp sleeve so that **the inner conductor on the EMK 19 is pushed forward and protrudes approx. 1 mm from the thread**. This is the only way to ensure proper contact between the connector and the cable.



Step 3:

Crimp the connector with the ZAW 13 compression pliers (order no. 21410012) or a comparable tool.

